**Viking trade waste tanks**

**Viking trade waste tanks (purpose built and custom-designed)**

Viking Plastics is an Australian specialist plastics fabricator of high quality trade waste tanks. Viking trade waste tanks are custom designed to meet the specific needs of the application.

**Setting Tank (Plastic Trap)**

This tank slows the flow of waste water to allow particles to settle and allow the finer suspended waste to pass through to sewer. This type of tank is usually used to contain waste water from septic tanks.

**Application** - Biosewage systems and septic tanks

**Paint Collection Tank**

This tank is designed for the collection of used paint and bound paint solids as well as water. It is a.ip tailor-made for the tank size and specific requirements of the trade waste to be received. The water and suspended solids in the paint are settled out by gravity and can be removed at regular intervals.

**Application** - Metal etching workshops

**Silt Pit**

The pit is specially designed to provide a settling area for silt and silt-sized particles. It is typically used in fish ponds or sewage treatment works.

**Application** - Aeration tanks and sewage treatment plants

**Silt Trap**

This trap is used to remove silt from flowing water to prevent it from entering the sewage system.

**Application** - Aeration tanks and sewage treatment plants

**Metal Access Covers**

These covers are designed for access to underground tanks and are typically made from high-strength materials.

**Application** - access covers for below ground tanks

**Trade Waste Tanks**

Viking Plastics Engineering Pty Ltd

143 Woodlands Drive, Braeside, Victoria 3195

Tel: 03 9587 1172

Fax: 03 9587 2297

Email: info@vikingplastics.com.au

**Trade Waste is any wastewater used during business activities that will be discharged to sewer.**

**Conquer your trade waste with Viking Plastics.**

Viking Plastics is an Australian specialist plastics fabricator of high quality trade waste tanks. Viking trade waste tanks are custom designed to meet the specific needs of the application.

**Grease Trap (Grease Interceptor, Food & Oil Interceptor)**

A grease trap is a device designed to capture and remove grease from wastewater. Viking Plastics offers a range of grease traps suitable for various applications.

**Application** - Commercial laundries, laundromats, hotels, hospitals, nursing homes

**Solvent & Oil Interceptor**

This tank is used to remove oil, grease, and other hydrocarbons from wastewater. Viking Plastics fabricates solvent and oil interceptors to meet the specific requirements of different applications.

**Application** - Automotive workshops, car washes, transport depots

**Acid Neutralising Tank**

This tank is designed to neutralise acids and bases, allowing for safe disposal of hazardous materials.

**Application** - Dental/medical laboratories, art & craft workshops

**Mixing Tank**

This tank is used to mix chemicals and other materials, typically found in pharmaceutical and chemical industries.

**Application** - Pharmaceutical laboratories, process and industrial plants

**Cooling & Straining Tank**

This tank is designed to cool and strain waste water, separating fats, oils, and greases from the water.

**Application** - Commercial food preparation areas (kitchen)

**Solvent & Oil Interceptor**

This tank is used to remove oil, grease, and other hydrocarbons from wastewater. Viking Plastics fabricates solvent and oil interceptors to meet the specific requirements of different applications.

**Application** - Solvent and oil interceptors

**Acid Neutralising Tank**

This tank is designed to neutralise acids and bases, allowing for safe disposal of hazardous materials.

**Application** - Acid neutralising tanks

**Paint Collection Tank**

This tank is designed for the collection of used paint and bound paint solids as well as water. It is a.ip tailor-made for the tank size and specific requirements of the trade waste to be received. The water and suspended solids in the paint are settled out by gravity and can be removed at regular intervals.

**Application** - Metal etching workshops

**Silt Pit**

The pit is specially designed to provide a settling area for silt and silt-sized particles. It is typically used in fish ponds or sewage treatment plants.

**Application** - Aeration tanks and sewage treatment plants

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**Application** - access covers for below ground tanks

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Trade waste tanks (purpose built and custom-designed)

**Viking Trade Waste Tanks**

**Mingk Tank**

Mingk tanks contain three internal baffles arranged to promote mixing within the tank and also to direct flow into the central drainage outlet. This is achieved through the use of a single deep internal partition plus two smaller partitions situated adjacent to each other. The Mingk tank is designed to suit most types of trade waste.

**Application** – laboratories, metal etching workshops

**Sediment Tank (Plumber’s Trap)**

This trap is for the collection of silt that may be washed from an indoor floor area. It has a removable perforated grate and straining bucket. The pit is placed in the floor of a wash-down area for the collection of silt and other solid matter that may be flushed from the wash-down area. It has a removable perforated grate and straining bucket.

**Application** – school art rooms, paint depots, process and industrial plants

**Paint Collection Tank**

The tank slows the flow of waste water to allow the heavier-than-water paint particles to sink to the bottom and the water to flow out to sewer. Generally, the trade waste needs to pass through a trade waste tank to capture the contaminants (grease, fats, solids, chemical, etc.) and allow only cleaner/cooler water to be discharged to sewer. Viking Plastics fabricates an extensive range of trade waste tanks suitable for most types of trade waste.

**Application** – photographic laboratories, process and industrial plants

**Acid Neutralising Tank**

The tank slows the flow of waste water, allowing lime based neutralisers to be added and mixed with the waste water so that a pH of 6-9 is achieved. The correct ratio of lime and dilute bleach is determined by any has been added. Any chemicals present will be sufficiently diluted before flowing out to sewer. Acidous waste passing through the tank filters through the marble chips which neutralise the pH of the waste water.

**Application** – photographic laboratories, process and industrial plants

**Grease Trap (Grease Interceptor, Food & Oil Interceptor)**

A grease trap slows the flow of waste water, allowing solid waste to sink to the bottom and the cleaner water to flow out to sewer. Generally, the trade waste needs to pass through a trade waste tank to capture the contaminants (grease, fats, solids, chemical, etc.) and allow only cleaner/cooler water to be discharged to sewer. Viking Plastics fabricates an extensive range of trade waste tanks suitable for most types of trade waste.

**Petrol & Oil Interceptor (Triple Interceptor)**

A petrol and oil interceptor, sometimes known as a petrol separator, is designed to separate and direct the heavy (i.e. petrol) component of the waste water to a pit and clean water to flow to the sewer. The tank slows the flow of waste water to allow oil and traces of fuel and solvents to float to the top while solids settle to the bottom and clean, cool water flows out to sewer. The tank must be evacuated and cleaned at regular intervals by an approved liquid waste collection contractor.

**Application** – automotive workshops, car washes, transport depots

**Silt Trap**

The tank is designed to allow the heavier-than-water solids to sink to the bottom of the tank while the water flows out to sewer. It can be fitted with a straining basket or drainage grate. The function of a cooling and straining tank is to hold and retain warm or hot waste water long enough for it to cool to a legally acceptable temperature before being discharged out to sewer. It also includes a removable straining basket to trap lint, hair and other fibrous matter.

**Application** – cooling, straining, and cooling and straining tanks

**Solvent & Oil Interceptor**

The tank slows the flow of waste water, allowing solid waste to sink to the bottom and the cleaner water to flow out to sewer. The oil and grease waste must first be treated from the water and neutralised and de-oiled before discharge to the sewer. The tank is fitted with three internal baffles. The neutralised waste water must first be treated from the water and neutralised and de-oiled before discharge to the sewer.

**Application** – photographic laboratories, process and industrial plants

**Cooling & Straining Tank**

The tank slows the flow of waste water, allowing solid waste to sink to the bottom and the cleaner water to flow out to sewer. The oil and grease waste must first be treated from the water and neutralised and de-oiled before discharge to the sewer. The tank is fitted with three internal baffles. The neutralised waste water must first be treated from the water and neutralised and de-oiled before discharge to the sewer.

**Application** – photographic laboratories, process and industrial plants

**Trade Waste Tanks**

Viking Plastics is an Australian specialist plastics fabricator of high quality trade waste tanks (purpose built and custom-designed) matched by fast, reliable and professional customer service.

Trade waste is any wastewater used during business activities that will be discharged to sewer. Generally, the trade waste needs to pass through a trade waste tank to capture the contaminants (grease, fats, solids, chemical, etc.) and allow only cleaner/cooler water to be discharged to sewer. Viking Plastics fabricates an extensive range of trade waste tanks suitable for most types of trade waste.
Viking trade waste tanks

Matching components from internal baffles arranged to promote mixing action between chemicals. The tank may be partitioned with a series of baffles and pipes specifically arranged to slow the flow of wastewater. The function of a cooling and straining tank is to hold and retain warm or hot waste water long enough to allow the heavier-than-water paint particles to sink to the bottom and solvents to collect on top of the water and drain over a baffle.

Application – school art rooms, paint depots, process and industrial plants

Paint Collection Tank

The trap is designed to collect the flow of acidic waste water as well as solvent. It is a closed basin in the floor of the wash-down area. This simple trap is designed to slow the flow of waste water to allow the heavier-than-water paint particles to sink to the bottom and solvents to collect on top of the water and drain over a baffle.

Application – photographic laboratories, process and industrial plants

Silt Pit

The trap is designed to collect the flow of acidic waste water as well as solvent. It is a closed basin in the floor of the wash-down area. This simple trap is designed to slow the flow of waste water to allow the heavier-than-water paint particles to sink to the bottom and solvents to collect on top of the water and drain over a baffle.

Application – photographic laboratories, process and industrial plants

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Application – photographic laboratories, process and industrial plants

Metal Access Covers

Better grade trade waste tanks require the addition of metal access covers, usually formed of galvanized iron sheet to get a proper finish to the inside surface and to ensure that the tanks are stronger and last longer.

Application – access covers for below ground tanks

Trade Waste Tanks

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Grease Trap (Grease Interceptor, Food & Oil Interceptor)

A grease trap is designed to slow the flow of acidic waste water as well as solvent. It is a closed basin in the floor of the wash-down area. This simple trap is designed to slow the flow of waste water to allow the heavier-than-water paint particles to sink to the bottom and solvents to collect on top of the water and drain over a baffle.

Application – photographic laboratories, process and industrial plants

Petrol & Oil Interceptor (Triple Interceptor)

A petrol and oil interceptor, sometimes known as a triple interceptor, is designed to collect and snare the fuel or contamination waste water before it gets to sewer. It is a closed basin in the floor of the wash-down area. This simple trap is designed to slow the flow of waste water to allow the heavier-than-water paint particles to sink to the bottom and solvents to collect on top of the water and drain over a baffle.

Application – photographic laboratories, process and industrial plants

Coaling & Straining Tank

This trap is designed to slow the flow of acidic waste water as well as solvent. It is a closed basin in the floor of the wash-down area. This simple trap is designed to slow the flow of waste water to allow the heavier-than-water paint particles to sink to the bottom and solvents to collect on top of the water and drain over a baffle.

Application – photographic laboratories, process and industrial plants

Sewoll & Oil Interceptor

This trap is designed to slow the flow of acidic waste water as well as solvent. It is a closed basin in the floor of the wash-down area. This simple trap is designed to slow the flow of waste water to allow the heavier-than-water paint particles to sink to the bottom and solvents to collect on top of the water and drain over a baffle.

Application – photographic laboratories, process and industrial plants

Acid Neutralising Tank

This tank is designed to slow the flow of acidic waste water as well as solvent. It is a closed basin in the floor of the wash-down area. This simple trap is designed to slow the flow of waste water to allow the heavier-than-water paint particles to sink to the bottom and solvents to collect on top of the water and drain over a baffle.
Above Ground Thin-Skin Tanks

Traditional thin-skin trade waste tanks are the ideal alternative for small to medium sized applications.

Above Ground Thin-Skin Tanks

**Paneltim is ideal for use with tanks larger than 10,000 litre capacity. Paneltim is UV stabilised.**

Paneltim is a light weight construction panel (51mm thick) that is filled with concrete (minimum 100mm walls and base) or stabilised sand.

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**Above Ground Thin-Skin Tanks**

Traditional thin-skinned waste tanks are the ideal alternative for small to medium sized applications.

**Tank features include**
- Two toggle clips hold the hinged lid in place and a rubber seal ensures it remains air-tight to avoid the emission of foul odours
- Gas struts support the weight of the hinged lids in the open position
- Optional hinged lids provide superior access for pump-outs and cleaning purposes, especially on larger tanks
- Pipe fittings on all tanks are fully welded to the tank body for superior seals

**Paneltim tanks**

Paneltim is ideal for use with tanks larger than 1100lt capacity. Paneltim is UV stabilised, superior strength, meaning Paneltim tanks do not require external steel reinforcement.

**Medium tanks**

300-1100 litre capacity are fabricated from 6mm polypropylene (PP), a more robust material

Paneltim is usually more cost effective for tanks 1,500 litres and larger (up to and exceeding 10,000 litres)

**Below Ground Thin-Skin Tanks**

Traditional thin-skinned below ground tanks must be surrounded by at least 300mm of concrete for long-term stability.

**Tank features include**
- Two toggle clips hold the hinged lid in place and a rubber seal ensures it remains air-tight to avoid the emission of foul odours
- Gas struts support the weight of the hinged lids in the open position
- Pipe fittings on all tanks are fully welded to the tank body for superior seals
- Optional hinged lids provide superior access for pump-outs and cleaning purposes, especially on larger tanks
- Concrete infill metal access covers are matched to suit the expected load (traffic) rating and provide ideal ground forces acting on the tank

**Paneltim tanks**

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**Below Ground Paneltim Tanks**

The internal cross-over bulge of Paneltim means that Paneltim tanks are strong enough to be installed below ground without concrete reinforcement. Paneltim tanks can be back-filled with crushed rock and/or stabilised sand.
Traditional thin-skin trade waste tanks are the ideal alternative for small to medium sized applications.

**Above Ground Thin-Skin Tanks**

Paneliti is a lightweight sandwich panel with an internal cross-rib cell structure that offers superior strength, weathering and long term stability. Paneliti is ideal for use with larger than 3000lt capacity. Paneliti is UV stabilised.

**Below Ground Thin-Skin Tanks**

Traditional thin-skin below ground tanks must be surrounded by at least 100mm of concrete for long-term stability.

**Above Ground Paneltim® Tanks**

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**Below Ground Paneltim® Tanks**

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Above Ground Thin-Skin Tanks

Traditional thin-skin trade waste tanks are the ideal alternative for small to medium sized applications.

Above Ground Thin-Skin Tanks

Two toggle clips hold the hinged lid in place and a rubber seal ensures it remains air-tight to avoid the emission of foul odours.

Optional hinged lids provide superior access for pump-outs and cleaning purposes, especially on larger tanks.

Pipe fittings on all tanks are fully welded to the tank body for superior seals.

Support frame comprising 50x50mm and 100x50mm fully welded galvanised steel tube for long lasting sturdiness.

Large tanks, 1500-10,000 litre capacity are fabricated from 6mm and/or 10mm polypropylene (PP) for tank pump-outs and cleaning.

Medium tanks, 300-1100 litre capacity are fabricated from 6mm polypropylene (PP), a more robust material.

Paneltim is ideal for use with tanks larger than 1100lt capacity. Paneltim is UV stabilised, superior strength, meaning Paneltim tanks do not require external steel reinforcement.

Paneltim is usually more cost effective for tanks 1,500 litres and larger (up to and exceeding 10,000 litres).

Tank features include:

- Full length keying strips include holes for locating reinforcing bar
- Concrete is to be poured around the top of the tank to stabilise it in the ground
- Concrete infill metal access covers are matched to panels
- Keying strips include holes for locating reinforcing bar
- Tanks must be braced internally prior to pouring concrete
- Load ratings to suit expected load (traffic) rating and provide for superior seals
- Gas struts support the weight of the hinged lids in the open position
- Optional hinged lids provide superior access for pump-outs and cleaning purposes, especially on larger tanks
- *Common to most trade waste tanks

Below Ground Thin-Skin Tanks

Traditional thin-skin below ground tanks must be surrounded by at least 100mm of concrete for long-term stability.

Below-Ground Paneltim tanks can be back-filled with crushed rock and/or stabilised sand.

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Viking trade waste tanks

Trade waste tanks (purpose built and custom-designed)

Viking Plastics is an Australian specialist plastics fabricator of high quality trade waste tanks. Viking trade waste tanks are designed to meet the needs of businesses that require high-quality, durable tanks for various waste management applications.

Settling Tank (Plater Trap)

The tank is designed for the treatment of trade waste containing oil and grease. It is fabricated from high-quality polyethylene and is available in various sizes to suit the specific needs of each application.

Cleaning Tank

Cleaning tanks are designed to clean and dispose of waterborne contaminants. They are fabricated from durable materials to ensure long-lasting performance.

Pump Tank

Pump tanks are designed for the transport of waste water. They are fabricated from high-quality polymers to ensure durability and resistance to corrosion.

Mixing Tank

Mixing tanks are designed to mix chemicals and waste water. They are fabricated from durable materials to ensure long-lasting performance.

Acid Neutralising Tank

Acid neutralising tanks are designed to neutralise acids and bases. They are fabricated from high-quality polymers to ensure durability and resistance to corrosion.

Solvent & Oil Interceptor

Solvent and oil interceptors are designed to remove solvents and oils from waste water. They are fabricated from durable materials to ensure long-lasting performance.

Petrol & Oil Interceptor (Triple Interceptor)

Petrol and oil interceptors are designed to remove petrol and oil from waste water. They are fabricated from durable materials to ensure long-lasting performance.

Trade Waste Tanks

Conquer your trade waste with Viking Plastics.

Trade waste is any wastewater used during business activities that will be discharged to sewer. Generally, the trade waste needs to pass through a trade waste tank to capture the contaminants (grease, fats, solids, chemical, etc.) and allow only cleaner/cooler water to be discharged to sewer. Viking Plastics fabricates an extensive range of trade waste tanks suitable for most types of trade wastes.

Gross Trap (Gross Interceptor, Pond & Oil Interceptor)

Gross traps are designed to remove large solids and floating materials from the waste water. They are fabricated from durable materials to ensure long-lasting performance.

Petrol & Oil Interceptor (Hydra Interceptor)

Petrol and oil interceptors are designed to remove petrol and oil from waste water. They are fabricated from durable materials to ensure long-lasting performance.

Cooling & Straining Tank

Cooling and straining tanks are designed to cool and strain waste water. They are fabricated from durable materials to ensure long-lasting performance.

Acid Neutralising Tank

Acid neutralising tanks are designed to neutralise acids and bases. They are fabricated from durable materials to ensure long-lasting performance.

Sink & Oil Interceptor

Sink and oil interceptors are designed to remove oil from waste water. They are fabricated from durable materials to ensure long-lasting performance.

Acid Neutralising Tank

Acid neutralising tanks are designed to neutralise acids and bases. They are fabricated from durable materials to ensure long-lasting performance.

Contact Viking Plastics for more information on our extensive range of trade waste tanks.

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